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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
10/566,852	02/22/2006	Hiromi Yoshida	JFE-05-1840	9915	
	7590 03/11/200 DLA PIPER US LLP	9	EXAMINER		
ONE LIBERTY	PLACE		YEE, DEBORAH		
PHILADELPH	ST, SUITE 4900 IA, PA 19103		ART UNIT	PAPER NUMBER	
			1793		
			MAIL DATE	DELIVERY MODE	
			03/11/2009	PAPER	

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

Office Action Occurrence		Α	Application No. Applicant(s)						
			10/566,852		YOSHIDA ET AL.				
Office Action Summary			xaminer		Art Unit				
			eborah Yee		1793				
 Period for	The MAILING DATE of this commun	ication appea	rs on the cover sh	eet with the co	orrespondence ac	ldress			
WHICH - Extens after S - If NO p - Failure Any re	RTENED STATUTORY PERIOD F HEVER IS LONGER, FROM THE M ions of time may be available under the provisions IX (6) MONTHS from the mailing date of this comre eriod for reply is specified above, the maximum st to reply within the set or extended period for reply ply received by the Office later than three months patent term adjustment. See 37 CFR 1.704(b).	IAILING DAT of 37 CFR 1.136(a nunication. atutory period will a will, by statute, car	E OF THIS COMN  a). In no event, however,  apply and will expire SIX ( use the application to bec	MUNICATION may a reply be time (6) MONTHS from the	ely filed the mailing date of this coordinates (35 U.S.C. § 133).				
Status									
1)⊠ F	Responsive to communication(s) file	ed on 30 Janu	arv 2009						
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′—	Since this application is in condition	<i>'</i> —		I matters, pros	secution as to the	e merits is			
<i>,</i> —	closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.								
Dispositio	n of Claims								
4) 🛛 (	Claim(s) <u>11-29</u> is/are pending in the	application.							
4	4a) Of the above claim(s) is/are withdrawn from consideration.								
	5) Claim(s) is/are allowed.								
6)🛛 (	6)⊠ Claim(s) <u>11-29</u> is/are rejected.								
	Claim(s) is/are objected to.								
8) 🗌 (	Claim(s) are subject to restric	ction and/or e	lection requiremer	nt.					
Applicatio	n Papers								
9)□ ⊤	he specification is objected to by th	e Examiner.							
•	-		a)⊠ accepted or	b)  objected	l to by the Exami	ner.			
-	10)☑ The drawing(s) filed on <u>01 February 2006</u> is/are: a)☑ accepted or b)☐ objected to by the Examiner.  Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).								
	Replacement drawing sheet(s) including					FR 1.121(d).			
11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.									
Priority ur	nder 35 U.S.C. § 119								
<ul> <li>12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).</li> <li>a) All b) Some * c) None of:</li> <li>1. Certified copies of the priority documents have been received.</li> <li>2. Certified copies of the priority documents have been received in Application No.</li> <li>3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).</li> <li>* See the attached detailed Office action for a list of the certified copies not received.</li> </ul>									
2) Notice 3) Informa	s) of References Cited (PTO-892) of Draftsperson's Patent Drawing Review (F ation Disclosure Statement(s) (PTO/SB/08) No(s)/Mail Date	PTO-948)	Pap 5) 🔲 Noti	rview Summary ( er No(s)/Mail Dat ice of Informal Pa er:	te				

Application/Control Number: 10/566,852 Page 2

Art Unit: 1793

## **DETAILED ACTION**

## Continued Examination Under 37 CFR 1.114

1. A request for continued examination under 37 CFR 1.114, including the fee set forth in 37 CFR 1.17(e), was filed in this application after final rejection. Since this application is eligible for continued examination under 37 CFR 1.114, and the fee set forth in 37 CFR 1.17(e) has been timely paid, the finality of the previous Office action has been withdrawn pursuant to 37 CFR 1.114. Applicant's submission filed on January 30, 2009 has been entered.

## Claim Rejections - 35 USC § 103

- 2. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 3. Claims 11 to 29 are rejected under 35 U.S.C. 103(a) as being unpatentable over Japanese patent 2002-26941 ("JP-941").
- 4. JP-941 teaches high strength steel sheet examples in tables 1 and 2 having a composition and microstructure which meet the recited claims; and when calculated, satisfy the claimed Nb and Ti equation; and are processed in the same manner as recited by the method claims.
- 5. Even though a grain size of 8 µm or less as recited by the claims is not disclosed by JP-941, such would be expected since composition, microstructure and process of making are closely met, and in absence of proof to the contrary.

Application/Control Number: 10/566,852 Page 3

Art Unit: 1793

6. Even though JP-941 teaches 0.01 to 0.5% V whereas Applicant's claims recite "free of V", such would not be a patentable distinction because it would be obvious for one skilled in the art to omit vanadium and its known function (drawability), when the known function of vanadium (drawability) is not desired or needed. Note that JP-041 in paragraph [0031] teaches Nb and Ti have the same function as V to improve drawability, but Nb and Ti alone without V do not fully improve deep drawability. This teaching appears to replicate Applicant's invention, wherein V is omitted from steel to produce no more than the known and expected effect which is lower drawability. Note Applicant's claims recite an average r value as low as 1.2 which is much lower than the r-value range of 1.7 to 1.9 shown by JP-941 examples in table 2.

- 7. Moreover, it has been held that a known or obvious composition does not become patentable simply because it has been described as somewhat inferior to some other product for the same use, see In re Gurley 27F.3d at 553, 31USPQ2d at 1132.
- 8. To distinguish claims over prior art, it is recommended that Applicant amend claims to recite an r-value of at least 1.8 and elongation of at less 30%. The support for amendment is shown base on examples shown in tables 2-1 and 2-2 of the instant specification. Note that the omission of vanadium with retention of vanadium's function would be indicia of unobviousness.

## Response to Arguments

9. Applicant's arguments filed January 30, 2009 have been fully considered but they are not persuasive.

Application/Control Number: 10/566,852

Art Unit: 1793

10. Applicant argued that inventive steels containing Nb and Ti are not inferior to JP-941 steels containing V with regard to the r-value. This is evident base on JP-941 steel G in table 1 containing 0.045% V with no Nb and Ti and (V/51)/(C/12) = 0.33 to obtain r-value of 0.8. In comparison, inventive steels J, K, and L in Table 1 contain 0.075 to 0.082% Nb and 0.025 to 0.028% Ti with no V and (Nb/93)/(C/12) = 0.26 to 0.29 to obtain r-value of 1.3-1.4. The steel examples indicate that the conclusion in examiner's rejection, namely, V has an effect of improving the r value rather than Nb and Ti, can not be logical. In JP-941, the r- value is increased by the addition of V wherein a large mount of V is added in proportion to C equivalent as seen in steels A, H and L. However, with a small V addition as with the small additions of Nb and Ti in Applicant's steels, r- value is considered to be low.

Page 4

- 11. The fact that r-value of 1.2 or more is secured by adding a small amount of Nb Applicant believes originate due to the effect of "fining of ferrite grain size of a hot-rolled sheet." As is apparent from the submitted diagram which shows some of the Applicant's examples, the foregoing fact can be achieved only with the addition of 0.01%Nb or more. In this instance, as a condition of hot rolling, a FDT of 800°C or more and a CT of 400 to 720°C becomes necessary.
- 12. In sharp contract, JP-941 specifies a FDT of 700°C or more from the non-uniformity of the base sheet structure and a rolling load CT of 800°C or less in view of scale loss such that the fining of ferrite grains size of a hot-rolled sheet is not secured and obtainment of a high r value is impossible.

Application/Control Number: 10/566,852

Art Unit: 1793

13. In response to argument, it is the examiner's position that prior art steel G containing 0.045% V would not be a valid comparison with inventive steels J, K, and L containing 0.075 to 0.082% Nb and 0.025 to 0.028% Ti because the V content is significantly lower than Nb and Ti content. Hence applicant's conclusion that inventive steel can secure r- value of 1.2 with small amounts of Nb and Ti whereas prior art steel can not secure r value of 1.2 with small amounts of V is not accurate. To support conclusion, Applicant will need to provide test data with steels containing V and steels containing Nb and Ti, such that V and Nb and Ti are in substantially the same amount.

Page 5

- 14. With regard to refining grain size to 8 µm or less, such property would be expected by prior art since composition and process limitations are met. See prior art examples in table 1 containing Nb within the claimed range of 0.01 to 0.3% Nb and are processed according to paragraph [0053] by heating to 1150°C, hot rolling with finish temperature, FDT at 900°C followed with coiling CT at 650°C which meet Applicant's process limitations.
- 15. For the foregoing reasons, claims would not patentably distinguish over prior art.

  Any inquiry concerning this communication or earlier communications from the examiner should be directed to Deborah Yee whose telephone number is 571-272
  1253. The examiner can normally be reached on monday-friday 6:00 am-2:30 pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Roy King can be reached on 571-272-1244. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Application/Control Number: 10/566,852 Page 6

Art Unit: 1793

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

/Deborah Yee/ Primary Examiner Art Unit 1793

/DY/